
TYPE	Two-component formaldehyde free topcoat.
USE	For all types of detached wooden interiors and fibreboards. Only for interior use.
SPECIAL PROPERTIES	Good filling properties. Scratch resistant surface. No aromatics.

TECHNICAL DATA

Gloss (60°)	Approx. 35-55
Delivery viscosity	Approx. 40 s, DIN-cup 6, 20 °C
Specific density	Approx. 1.1 kg/l depending on colour.
Solids	Approx. 63 % by weight Approx. 50 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	5 % by weight HARDENER 1399-12. 8 % by volume
Pot life	24 hours at 20 s DIN 4, 20 °C. Overdosing of hardener may result in discolouration of light colours.
System	Priming with formaldehyde free primer, TEKNOCOAT FF PRIMER 1607-00, or acid curing primer, TEKNOCOAT PRIMER 1603-11 or UV-sealer. Highest recommended amount applied, 3 x 120 g/m ² .

DIRECTION FOR USE

Application method	Spraying.									
Drying	At RH 55 % <table><tr><td></td><td><u>20 °C</u></td><td><u>50 °C</u></td></tr><tr><td>Dry for sanding:</td><td>8-10 hours</td><td>50 min.</td></tr><tr><td>Dry for stacking:</td><td>12-16 hours</td><td>1.5 hours</td></tr></table> <p>The drying times are based on an amount applied of 100 g wet paint per m². After forced drying cooling to 30 °C is required prior to stacking. During curing a dim layer may occur which can easily be wiped off with a damp cloth.</p>		<u>20 °C</u>	<u>50 °C</u>	Dry for sanding:	8-10 hours	50 min.	Dry for stacking:	12-16 hours	1.5 hours
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Hardener	TEKNOCOAT HARDENER 1399-12.									
Thinner	TEKNOSOLV 1135-95 or TEKNOSOLV 1135-91									
Cleaning	TEKNOSOLV 1135-93.									

HEALTH AND SAFETY See Safety Data Sheet.